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C45-18-1
Job Sheet 191791



Part No: C45-18-1

Job Qty: 16 pcs

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-18-1 REV.3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Omax - 1	16 pcs	3/29/19	3/29/19	0.00	1.60	Waterjet - Omax		2019/03/20
120	QC 2	16 pcs	3/29/19	3/29/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/03/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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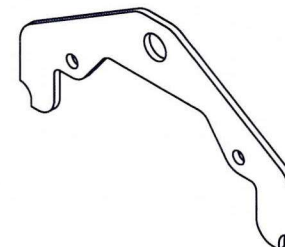
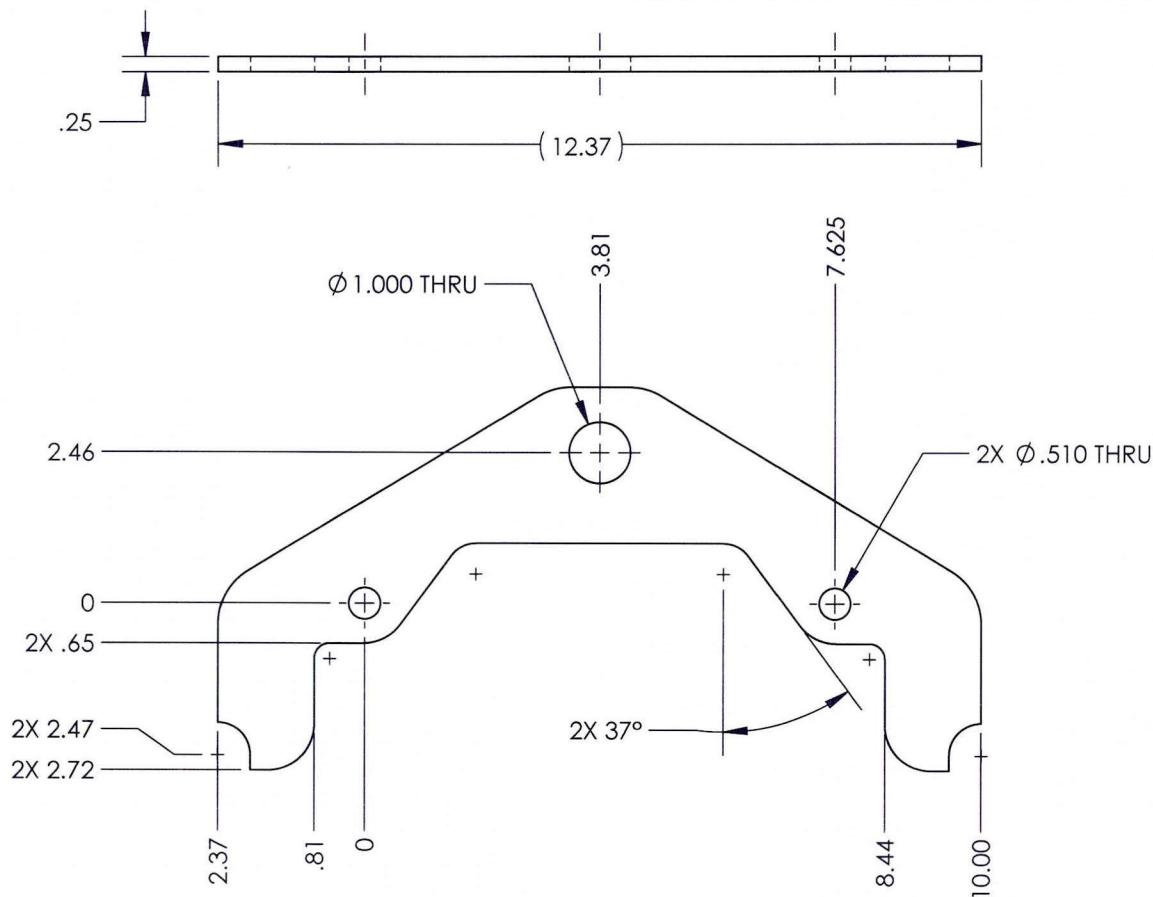
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230 QC 21 - SA		16 pcs	3/29/19	0.00 0.00	Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	25
Part Op 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 170 - (QC8- Inspect parts - second check) 220 - (Identify as per dwg & Stock Location: _____) 230 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M4130NS.250	4130 Sheet .250	7.0400 sf (.44 ea)	110-Waterjet - Omax - 1	5065590		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Waterjet - Omax - 1	M4130NS.250	7	1	0		
Part Specifications						
Specifications could not be found.						

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	11/5/2012	JAG	
2	15-0100	UPDATED TO NEW DRAFTING STANDARDS. INCREASED MOUNTING HOLE LOCATION 2 INCHES FOR KEEPERLESS OPTION.	5/7/2015	RJC	JAG
3	15-0220	CH'D MAT'L WAS 1018/1020 IS A36. CH'D DIM WAS 12.37 IS (12.37). DELETED DIMS 4X R1.00, 2X 59°, 9.48, 2X R.25, 2X R.50, 5.82, 1.81, 1.85, 2X R.53, .98. ADDED DXF NOTE.	8/24/2015	DPD	JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191791

MW
19-09-08

NOTE:
USE DXF PROFILE FOR PART CONTOURS.

DART AEROSPACE	
TITLE LIFTING PLATE	
DWG NO. C45-18-1	REV 3
MAT'L A36	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 2/17/2000 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-18-1	1	LIFTING PLATE	A36	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S163927



Part: C45-18-1

Job No: 191791

Serial No/Batch: S163927

Revision: 3

Inspector:

Exp Date:

Instructions:

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Date: 03/19/19